



Riempi gli spazi bianchi per ogni operazione.

- | | | | |
|------------------|------------------|------------------|------------------|
| _____ + 52 = 60 | 65 + _____ = 70 | _____ + 29 = 30 | 46 + _____ = 50 |
| _____ + 28 = 30 | 37 + _____ = 40 | _____ + 85 = 90 | 99 + _____ = 100 |
| _____ + 77 = 80 | 51 + _____ = 60 | _____ + 98 = 100 | 3 + _____ = 10 |
| _____ + 39 = 40 | 34 + _____ = 40 | _____ + 48 = 50 | 96 + _____ = 100 |
| _____ + 86 = 90 | 84 + _____ = 90 | _____ + 56 = 60 | 79 + _____ = 80 |
| _____ + 21 = 30 | 92 + _____ = 100 | _____ + 54 = 60 | 74 + _____ = 80 |
| _____ + 81 = 90 | 71 + _____ = 80 | _____ + 38 = 40 | 61 + _____ = 70 |
| _____ + 7 = 10 | 91 + _____ = 100 | _____ + 23 = 30 | 63 + _____ = 70 |
| _____ + 5 = 10 | 68 + _____ = 70 | _____ + 47 = 50 | 44 + _____ = 50 |
| _____ + 1 = 10 | 33 + _____ = 40 | _____ + 76 = 80 | 4 + _____ = 10 |
| _____ + 89 = 90 | 26 + _____ = 30 | _____ + 13 = 20 | 31 + _____ = 40 |
| _____ + 94 = 100 | 58 + _____ = 60 | _____ + 22 = 30 | 62 + _____ = 70 |
| _____ + 87 = 90 | 41 + _____ = 50 | _____ + 39 = 40 | 86 + _____ = 90 |
| _____ + 21 = 30 | 76 + _____ = 80 | _____ + 57 = 60 | 41 + _____ = 50 |
| _____ + 56 = 60 | 74 + _____ = 80 | _____ + 42 = 50 | 11 + _____ = 20 |
| _____ + 19 = 20 | 32 + _____ = 40 | _____ + 46 = 50 | 53 + _____ = 60 |
| _____ + 5 = 10 | 45 + _____ = 50 | _____ + 61 = 70 | 66 + _____ = 70 |
| _____ + 82 = 90 | 35 + _____ = 40 | _____ + 89 = 90 | 95 + _____ = 100 |
| _____ + 75 = 80 | 78 + _____ = 80 | _____ + 12 = 20 | 16 + _____ = 20 |
| _____ + 94 = 100 | 71 + _____ = 80 | _____ + 48 = 50 | 97 + _____ = 100 |
| _____ + 24 = 30 | 2 + _____ = 10 | _____ + 51 = 60 | 23 + _____ = 30 |
| _____ + 34 = 40 | 88 + _____ = 90 | _____ + 65 = 70 | 47 + _____ = 50 |
| _____ + 22 = 30 | 67 + _____ = 70 | _____ + 1 = 10 | 73 + _____ = 80 |
| _____ + 91 = 100 | 25 + _____ = 30 | _____ + 13 = 20 | 44 + _____ = 50 |
| _____ + 64 = 70 | 54 + _____ = 60 | _____ + 52 = 60 | 18 + _____ = 20 |



Riempi gli spazi bianchi per ogni operazione.

$$\underline{8} + 52 = 60$$

$$65 + \underline{5} = 70$$

$$\underline{1} + 29 = 30$$

$$46 + \underline{4} = 50$$

$$\underline{2} + 28 = 30$$

$$37 + \underline{3} = 40$$

$$\underline{5} + 85 = 90$$

$$99 + \underline{1} = 100$$

$$\underline{3} + 77 = 80$$

$$51 + \underline{9} = 60$$

$$\underline{2} + 98 = 100$$

$$3 + \underline{7} = 10$$

$$\underline{1} + 39 = 40$$

$$34 + \underline{6} = 40$$

$$\underline{2} + 48 = 50$$

$$96 + \underline{4} = 100$$

$$\underline{4} + 86 = 90$$

$$84 + \underline{6} = 90$$

$$\underline{4} + 56 = 60$$

$$79 + \underline{1} = 80$$

$$\underline{9} + 21 = 30$$

$$92 + \underline{8} = 100$$

$$\underline{6} + 54 = 60$$

$$74 + \underline{6} = 80$$

$$\underline{9} + 81 = 90$$

$$71 + \underline{9} = 80$$

$$\underline{2} + 38 = 40$$

$$61 + \underline{9} = 70$$

$$\underline{3} + 7 = 10$$

$$91 + \underline{9} = 100$$

$$\underline{7} + 23 = 30$$

$$63 + \underline{7} = 70$$

$$\underline{5} + 5 = 10$$

$$68 + \underline{2} = 70$$

$$\underline{3} + 47 = 50$$

$$44 + \underline{6} = 50$$

$$\underline{9} + 1 = 10$$

$$33 + \underline{7} = 40$$

$$\underline{4} + 76 = 80$$

$$4 + \underline{6} = 10$$

$$\underline{1} + 89 = 90$$

$$26 + \underline{4} = 30$$

$$\underline{7} + 13 = 20$$

$$31 + \underline{9} = 40$$

$$\underline{6} + 94 = 100$$

$$58 + \underline{2} = 60$$

$$\underline{8} + 22 = 30$$

$$62 + \underline{8} = 70$$

$$\underline{3} + 87 = 90$$

$$41 + \underline{9} = 50$$

$$\underline{1} + 39 = 40$$

$$86 + \underline{4} = 90$$

$$\underline{9} + 21 = 30$$

$$76 + \underline{4} = 80$$

$$\underline{3} + 57 = 60$$

$$41 + \underline{9} = 50$$

$$\underline{4} + 56 = 60$$

$$74 + \underline{6} = 80$$

$$\underline{8} + 42 = 50$$

$$11 + \underline{9} = 20$$

$$\underline{1} + 19 = 20$$

$$32 + \underline{8} = 40$$

$$\underline{4} + 46 = 50$$

$$53 + \underline{7} = 60$$

$$\underline{5} + 5 = 10$$

$$45 + \underline{5} = 50$$

$$\underline{9} + 61 = 70$$

$$66 + \underline{4} = 70$$

$$\underline{8} + 82 = 90$$

$$35 + \underline{5} = 40$$

$$\underline{1} + 89 = 90$$

$$95 + \underline{5} = 100$$

$$\underline{5} + 75 = 80$$

$$78 + \underline{2} = 80$$

$$\underline{8} + 12 = 20$$

$$16 + \underline{4} = 20$$

$$\underline{6} + 94 = 100$$

$$71 + \underline{9} = 80$$

$$\underline{2} + 48 = 50$$

$$97 + \underline{3} = 100$$

$$\underline{6} + 24 = 30$$

$$2 + \underline{8} = 10$$

$$\underline{9} + 51 = 60$$

$$23 + \underline{7} = 30$$

$$\underline{6} + 34 = 40$$

$$88 + \underline{2} = 90$$

$$\underline{5} + 65 = 70$$

$$47 + \underline{3} = 50$$

$$\underline{8} + 22 = 30$$

$$67 + \underline{3} = 70$$

$$\underline{9} + 1 = 10$$

$$73 + \underline{7} = 80$$

$$\underline{9} + 91 = 100$$

$$25 + \underline{5} = 30$$

$$\underline{7} + 13 = 20$$

$$44 + \underline{6} = 50$$

$$\underline{6} + 64 = 70$$

$$54 + \underline{6} = 60$$

$$\underline{8} + 52 = 60$$

$$18 + \underline{2} = 20$$