



Riempi gli spazi bianchi per ogni operazione.

_____ + 42 = 50	32 + _____ = 40	_____ + 53 = 60	61 + _____ = 70
_____ + 74 = 80	91 + _____ = 100	_____ + 85 = 90	58 + _____ = 60
_____ + 71 = 80	54 + _____ = 60	_____ + 49 = 50	13 + _____ = 20
_____ + 56 = 60	82 + _____ = 90	_____ + 15 = 20	22 + _____ = 30
_____ + 94 = 100	78 + _____ = 80	_____ + 43 = 50	19 + _____ = 20
_____ + 31 = 40	59 + _____ = 60	_____ + 84 = 90	23 + _____ = 30
_____ + 99 = 100	39 + _____ = 40	_____ + 96 = 100	48 + _____ = 50
_____ + 81 = 90	92 + _____ = 100	_____ + 12 = 20	5 + _____ = 10
_____ + 14 = 20	89 + _____ = 90	_____ + 45 = 50	98 + _____ = 100
_____ + 21 = 30	44 + _____ = 50	_____ + 24 = 30	25 + _____ = 30
_____ + 3 = 10	79 + _____ = 80	_____ + 38 = 40	35 + _____ = 40
_____ + 7 = 10	75 + _____ = 80	_____ + 17 = 20	66 + _____ = 70
_____ + 88 = 90	47 + _____ = 50	_____ + 27 = 30	91 + _____ = 100
_____ + 89 = 90	57 + _____ = 60	_____ + 44 = 50	21 + _____ = 30
_____ + 56 = 60	77 + _____ = 80	_____ + 97 = 100	76 + _____ = 80
_____ + 87 = 90	16 + _____ = 20	_____ + 71 = 80	85 + _____ = 90
_____ + 67 = 70	83 + _____ = 90	_____ + 46 = 50	64 + _____ = 70
_____ + 12 = 20	38 + _____ = 40	_____ + 75 = 80	63 + _____ = 70
_____ + 36 = 40	33 + _____ = 40	_____ + 95 = 100	86 + _____ = 90
_____ + 68 = 70	98 + _____ = 100	_____ + 52 = 60	81 + _____ = 90
_____ + 94 = 100	82 + _____ = 90	_____ + 54 = 60	7 + _____ = 10
_____ + 18 = 20	11 + _____ = 20	_____ + 59 = 60	43 + _____ = 50
_____ + 24 = 30	6 + _____ = 10	_____ + 93 = 100	99 + _____ = 100
_____ + 23 = 30	34 + _____ = 40	_____ + 65 = 70	4 + _____ = 10
_____ + 53 = 60	41 + _____ = 50	_____ + 2 = 10	88 + _____ = 90



Riempi gli spazi bianchi per ogni operazione.

<u>8</u> + 42 = 50	32 + <u>8</u> = 40	<u>7</u> + 53 = 60	61 + <u>9</u> = 70
<u>6</u> + 74 = 80	91 + <u>9</u> = 100	<u>5</u> + 85 = 90	58 + <u>2</u> = 60
<u>9</u> + 71 = 80	54 + <u>6</u> = 60	<u>1</u> + 49 = 50	13 + <u>7</u> = 20
<u>4</u> + 56 = 60	82 + <u>8</u> = 90	<u>5</u> + 15 = 20	22 + <u>8</u> = 30
<u>6</u> + 94 = 100	78 + <u>2</u> = 80	<u>7</u> + 43 = 50	19 + <u>1</u> = 20
<u>9</u> + 31 = 40	59 + <u>1</u> = 60	<u>6</u> + 84 = 90	23 + <u>7</u> = 30
<u>1</u> + 99 = 100	39 + <u>1</u> = 40	<u>4</u> + 96 = 100	48 + <u>2</u> = 50
<u>9</u> + 81 = 90	92 + <u>8</u> = 100	<u>8</u> + 12 = 20	5 + <u>5</u> = 10
<u>6</u> + 14 = 20	89 + <u>1</u> = 90	<u>5</u> + 45 = 50	98 + <u>2</u> = 100
<u>9</u> + 21 = 30	44 + <u>6</u> = 50	<u>6</u> + 24 = 30	25 + <u>5</u> = 30
<u>7</u> + 3 = 10	79 + <u>1</u> = 80	<u>2</u> + 38 = 40	35 + <u>5</u> = 40
<u>3</u> + 7 = 10	75 + <u>5</u> = 80	<u>3</u> + 17 = 20	66 + <u>4</u> = 70
<u>2</u> + 88 = 90	47 + <u>3</u> = 50	<u>3</u> + 27 = 30	91 + <u>9</u> = 100
<u>1</u> + 89 = 90	57 + <u>3</u> = 60	<u>6</u> + 44 = 50	21 + <u>9</u> = 30
<u>4</u> + 56 = 60	77 + <u>3</u> = 80	<u>3</u> + 97 = 100	76 + <u>4</u> = 80
<u>3</u> + 87 = 90	16 + <u>4</u> = 20	<u>9</u> + 71 = 80	85 + <u>5</u> = 90
<u>3</u> + 67 = 70	83 + <u>7</u> = 90	<u>4</u> + 46 = 50	64 + <u>6</u> = 70
<u>8</u> + 12 = 20	38 + <u>2</u> = 40	<u>5</u> + 75 = 80	63 + <u>7</u> = 70
<u>4</u> + 36 = 40	33 + <u>7</u> = 40	<u>5</u> + 95 = 100	86 + <u>4</u> = 90
<u>2</u> + 68 = 70	98 + <u>2</u> = 100	<u>8</u> + 52 = 60	81 + <u>9</u> = 90
<u>6</u> + 94 = 100	82 + <u>8</u> = 90	<u>6</u> + 54 = 60	7 + <u>3</u> = 10
<u>2</u> + 18 = 20	11 + <u>9</u> = 20	<u>1</u> + 59 = 60	43 + <u>7</u> = 50
<u>6</u> + 24 = 30	6 + <u>4</u> = 10	<u>7</u> + 93 = 100	99 + <u>1</u> = 100
<u>7</u> + 23 = 30	34 + <u>6</u> = 40	<u>5</u> + 65 = 70	4 + <u>6</u> = 10
<u>7</u> + 53 = 60	41 + <u>9</u> = 50	<u>8</u> + 2 = 10	88 + <u>2</u> = 90



Riempi gli spazi bianchi per ogni operazione.

\_\_\_\_\_ + 26 = 30

5 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 92 = 100

68 + \_\_\_\_\_ = 70

\_\_\_\_\_ + 39 = 40

56 + \_\_\_\_\_ = 60

\_\_\_\_\_ + 51 = 60

71 + \_\_\_\_\_ = 80

\_\_\_\_\_ + 55 = 60

15 + \_\_\_\_\_ = 20

\_\_\_\_\_ + 72 = 80

29 + \_\_\_\_\_ = 30

\_\_\_\_\_ + 12 = 20

95 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 69 = 70

88 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 17 = 20

31 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 98 = 100

77 + \_\_\_\_\_ = 80

\_\_\_\_\_ + 18 = 20

83 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 61 = 70

94 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 16 = 20

58 + \_\_\_\_\_ = 60

\_\_\_\_\_ + 89 = 90

38 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 86 = 90

57 + \_\_\_\_\_ = 60

\_\_\_\_\_ + 21 = 30

11 + \_\_\_\_\_ = 20

\_\_\_\_\_ + 99 = 100

45 + \_\_\_\_\_ = 50

\_\_\_\_\_ + 48 = 50

62 + \_\_\_\_\_ = 70

\_\_\_\_\_ + 7 = 10

8 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 59 = 60

24 + \_\_\_\_\_ = 30

\_\_\_\_\_ + 28 = 30

75 + \_\_\_\_\_ = 80

\_\_\_\_\_ + 53 = 60

82 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 2 = 10

35 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 23 = 30

6 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 37 = 40

93 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 64 = 70

85 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 88 = 90

3 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 13 = 20

27 + \_\_\_\_\_ = 30

\_\_\_\_\_ + 43 = 50

25 + \_\_\_\_\_ = 30

\_\_\_\_\_ + 17 = 20

47 + \_\_\_\_\_ = 50

\_\_\_\_\_ + 11 = 20

86 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 45 = 50

2 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 22 = 30

38 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 95 = 100

1 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 98 = 100

62 + \_\_\_\_\_ = 70

\_\_\_\_\_ + 6 = 10

63 + \_\_\_\_\_ = 70

\_\_\_\_\_ + 9 = 10

7 + \_\_\_\_\_ = 10

\_\_\_\_\_ + 54 = 60

58 + \_\_\_\_\_ = 60

\_\_\_\_\_ + 5 = 10

36 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 66 = 70

93 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 19 = 20

56 + \_\_\_\_\_ = 60

\_\_\_\_\_ + 92 = 100

94 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 51 = 60

81 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 71 = 80

31 + \_\_\_\_\_ = 40

\_\_\_\_\_ + 76 = 80

73 + \_\_\_\_\_ = 80

\_\_\_\_\_ + 68 = 70

16 + \_\_\_\_\_ = 20

\_\_\_\_\_ + 34 = 40

96 + \_\_\_\_\_ = 100

\_\_\_\_\_ + 35 = 40

84 + \_\_\_\_\_ = 90

\_\_\_\_\_ + 53 = 60

26 + \_\_\_\_\_ = 30

\_\_\_\_\_ + 79 = 80

61 + \_\_\_\_\_ = 70



Riempi gli spazi bianchi per ogni operazione.

$$\underline{4} + 26 = 30$$

$$5 + \underline{5} = 10$$

$$\underline{8} + 92 = 100$$

$$68 + \underline{2} = 70$$

$$\underline{1} + 39 = 40$$

$$56 + \underline{4} = 60$$

$$\underline{9} + 51 = 60$$

$$71 + \underline{9} = 80$$

$$\underline{5} + 55 = 60$$

$$15 + \underline{5} = 20$$

$$\underline{8} + 72 = 80$$

$$29 + \underline{1} = 30$$

$$\underline{8} + 12 = 20$$

$$95 + \underline{5} = 100$$

$$\underline{1} + 69 = 70$$

$$88 + \underline{2} = 90$$

$$\underline{3} + 17 = 20$$

$$31 + \underline{9} = 40$$

$$\underline{2} + 98 = 100$$

$$77 + \underline{3} = 80$$

$$\underline{2} + 18 = 20$$

$$83 + \underline{7} = 90$$

$$\underline{9} + 61 = 70$$

$$94 + \underline{6} = 100$$

$$\underline{4} + 16 = 20$$

$$58 + \underline{2} = 60$$

$$\underline{1} + 89 = 90$$

$$38 + \underline{2} = 40$$

$$\underline{4} + 86 = 90$$

$$57 + \underline{3} = 60$$

$$\underline{9} + 21 = 30$$

$$11 + \underline{9} = 20$$

$$\underline{1} + 99 = 100$$

$$45 + \underline{5} = 50$$

$$\underline{2} + 48 = 50$$

$$62 + \underline{8} = 70$$

$$\underline{3} + 7 = 10$$

$$8 + \underline{2} = 10$$

$$\underline{1} + 59 = 60$$

$$24 + \underline{6} = 30$$

$$\underline{2} + 28 = 30$$

$$75 + \underline{5} = 80$$

$$\underline{7} + 53 = 60$$

$$82 + \underline{8} = 90$$

$$\underline{8} + 2 = 10$$

$$35 + \underline{5} = 40$$

$$\underline{7} + 23 = 30$$

$$6 + \underline{4} = 10$$

$$\underline{3} + 37 = 40$$

$$93 + \underline{7} = 100$$

$$\underline{6} + 64 = 70$$

$$85 + \underline{5} = 90$$

$$\underline{2} + 88 = 90$$

$$3 + \underline{7} = 10$$

$$\underline{7} + 13 = 20$$

$$27 + \underline{3} = 30$$

$$\underline{7} + 43 = 50$$

$$25 + \underline{5} = 30$$

$$\underline{3} + 17 = 20$$

$$47 + \underline{3} = 50$$

$$\underline{9} + 11 = 20$$

$$86 + \underline{4} = 90$$

$$\underline{5} + 45 = 50$$

$$2 + \underline{8} = 10$$

$$\underline{8} + 22 = 30$$

$$38 + \underline{2} = 40$$

$$\underline{5} + 95 = 100$$

$$1 + \underline{9} = 10$$

$$\underline{2} + 98 = 100$$

$$62 + \underline{8} = 70$$

$$\underline{4} + 6 = 10$$

$$63 + \underline{7} = 70$$

$$\underline{1} + 9 = 10$$

$$7 + \underline{3} = 10$$

$$\underline{6} + 54 = 60$$

$$58 + \underline{2} = 60$$

$$\underline{5} + 5 = 10$$

$$36 + \underline{4} = 40$$

$$\underline{4} + 66 = 70$$

$$93 + \underline{7} = 100$$

$$\underline{1} + 19 = 20$$

$$56 + \underline{4} = 60$$

$$\underline{8} + 92 = 100$$

$$94 + \underline{6} = 100$$

$$\underline{9} + 51 = 60$$

$$81 + \underline{9} = 90$$

$$\underline{9} + 71 = 80$$

$$31 + \underline{9} = 40$$

$$\underline{4} + 76 = 80$$

$$73 + \underline{7} = 80$$

$$\underline{2} + 68 = 70$$

$$16 + \underline{4} = 20$$

$$\underline{6} + 34 = 40$$

$$96 + \underline{4} = 100$$

$$\underline{5} + 35 = 40$$

$$84 + \underline{6} = 90$$

$$\underline{7} + 53 = 60$$

$$26 + \underline{4} = 30$$

$$\underline{1} + 79 = 80$$

$$61 + \underline{9} = 70$$



Riempi gli spazi bianchi per ogni operazione.

_____ + 79 = 80	32 + _____ = 40	_____ + 21 = 30	18 + _____ = 20
_____ + 49 = 50	56 + _____ = 60	_____ + 61 = 70	81 + _____ = 90
_____ + 33 = 40	76 + _____ = 80	_____ + 52 = 60	89 + _____ = 90
_____ + 69 = 70	48 + _____ = 50	_____ + 15 = 20	7 + _____ = 10
_____ + 12 = 20	8 + _____ = 10	_____ + 41 = 50	26 + _____ = 30
_____ + 19 = 20	57 + _____ = 60	_____ + 91 = 100	28 + _____ = 30
_____ + 66 = 70	23 + _____ = 30	_____ + 75 = 80	36 + _____ = 40
_____ + 34 = 40	92 + _____ = 100	_____ + 27 = 30	46 + _____ = 50
_____ + 11 = 20	6 + _____ = 10	_____ + 98 = 100	3 + _____ = 10
_____ + 86 = 90	72 + _____ = 80	_____ + 9 = 10	24 + _____ = 30
_____ + 55 = 60	5 + _____ = 10	_____ + 95 = 100	87 + _____ = 90
_____ + 42 = 50	1 + _____ = 10	_____ + 35 = 40	83 + _____ = 90
_____ + 73 = 80	63 + _____ = 70	_____ + 36 = 40	72 + _____ = 80
_____ + 53 = 60	78 + _____ = 80	_____ + 61 = 70	89 + _____ = 90
_____ + 68 = 70	51 + _____ = 60	_____ + 86 = 90	38 + _____ = 40
_____ + 13 = 20	56 + _____ = 60	_____ + 99 = 100	3 + _____ = 10
_____ + 92 = 100	35 + _____ = 40	_____ + 88 = 90	24 + _____ = 30
_____ + 12 = 20	67 + _____ = 70	_____ + 84 = 90	49 + _____ = 50
_____ + 62 = 70	66 + _____ = 70	_____ + 74 = 80	47 + _____ = 50
_____ + 4 = 10	29 + _____ = 30	_____ + 43 = 50	83 + _____ = 90
_____ + 82 = 90	18 + _____ = 20	_____ + 79 = 80	21 + _____ = 30
_____ + 54 = 60	39 + _____ = 40	_____ + 27 = 30	5 + _____ = 10
_____ + 37 = 40	59 + _____ = 60	_____ + 96 = 100	28 + _____ = 30
_____ + 26 = 30	25 + _____ = 30	_____ + 77 = 80	45 + _____ = 50
_____ + 41 = 50	75 + _____ = 80	_____ + 11 = 20	22 + _____ = 30



Riempi gli spazi bianchi per ogni operazione.

$1 + 79 = 80$

$32 + 8 = 40$

$9 + 21 = 30$

$18 + 2 = 20$

$1 + 49 = 50$

$56 + 4 = 60$

$9 + 61 = 70$

$81 + 9 = 90$

$7 + 33 = 40$

$76 + 4 = 80$

$8 + 52 = 60$

$89 + 1 = 90$

$1 + 69 = 70$

$48 + 2 = 50$

$5 + 15 = 20$

$7 + 3 = 10$

$8 + 12 = 20$

$8 + 2 = 10$

$9 + 41 = 50$

$26 + 4 = 30$

$1 + 19 = 20$

$57 + 3 = 60$

$9 + 91 = 100$

$28 + 2 = 30$

$4 + 66 = 70$

$23 + 7 = 30$

$5 + 75 = 80$

$36 + 4 = 40$

$6 + 34 = 40$

$92 + 8 = 100$

$3 + 27 = 30$

$46 + 4 = 50$

$9 + 11 = 20$

$6 + 4 = 10$

$2 + 98 = 100$

$3 + 7 = 10$

$4 + 86 = 90$

$72 + 8 = 80$

$1 + 9 = 10$

$24 + 6 = 30$

$5 + 55 = 60$

$5 + 5 = 10$

$5 + 95 = 100$

$87 + 3 = 90$

$8 + 42 = 50$

$1 + 9 = 10$

$5 + 35 = 40$

$83 + 7 = 90$

$7 + 73 = 80$

$63 + 7 = 70$

$4 + 36 = 40$

$72 + 8 = 80$

$7 + 53 = 60$

$78 + 2 = 80$

$9 + 61 = 70$

$89 + 1 = 90$

$2 + 68 = 70$

$51 + 9 = 60$

$4 + 86 = 90$

$38 + 2 = 40$

$7 + 13 = 20$

$56 + 4 = 60$

$1 + 99 = 100$

$3 + 7 = 10$

$8 + 92 = 100$

$35 + 5 = 40$

$2 + 88 = 90$

$24 + 6 = 30$

$8 + 12 = 20$

$67 + 3 = 70$

$6 + 84 = 90$

$49 + 1 = 50$

$8 + 62 = 70$

$66 + 4 = 70$

$6 + 74 = 80$

$47 + 3 = 50$

$6 + 4 = 10$

$29 + 1 = 30$

$7 + 43 = 50$

$83 + 7 = 90$

$8 + 82 = 90$

$18 + 2 = 20$

$1 + 79 = 80$

$21 + 9 = 30$

$6 + 54 = 60$

$39 + 1 = 40$

$3 + 27 = 30$

$5 + 5 = 10$

$3 + 37 = 40$

$59 + 1 = 60$

$4 + 96 = 100$

$28 + 2 = 30$

$4 + 26 = 30$

$25 + 5 = 30$

$3 + 77 = 80$

$45 + 5 = 50$

$9 + 41 = 50$

$75 + 5 = 80$

$9 + 11 = 20$

$22 + 8 = 30$



Riempi gli spazi bianchi per ogni operazione.

_____ + 44 = 50	18 + _____ = 20	_____ + 62 = 70	69 + _____ = 70
_____ + 19 = 20	14 + _____ = 20	_____ + 99 = 100	22 + _____ = 30
_____ + 77 = 80	42 + _____ = 50	_____ + 53 = 60	13 + _____ = 20
_____ + 96 = 100	48 + _____ = 50	_____ + 39 = 40	88 + _____ = 90
_____ + 85 = 90	46 + _____ = 50	_____ + 93 = 100	98 + _____ = 100
_____ + 15 = 20	4 + _____ = 10	_____ + 27 = 30	97 + _____ = 100
_____ + 67 = 70	2 + _____ = 10	_____ + 94 = 100	92 + _____ = 100
_____ + 81 = 90	3 + _____ = 10	_____ + 73 = 80	74 + _____ = 80
_____ + 76 = 80	17 + _____ = 20	_____ + 57 = 60	32 + _____ = 40
_____ + 91 = 100	49 + _____ = 50	_____ + 83 = 90	45 + _____ = 50
_____ + 89 = 90	23 + _____ = 30	_____ + 36 = 40	34 + _____ = 40
_____ + 58 = 60	38 + _____ = 40	_____ + 78 = 80	71 + _____ = 80
_____ + 72 = 80	51 + _____ = 60	_____ + 17 = 20	86 + _____ = 90
_____ + 25 = 30	43 + _____ = 50	_____ + 14 = 20	2 + _____ = 10
_____ + 76 = 80	57 + _____ = 60	_____ + 23 = 30	45 + _____ = 50
_____ + 26 = 30	94 + _____ = 100	_____ + 52 = 60	46 + _____ = 50
_____ + 29 = 30	93 + _____ = 100	_____ + 96 = 100	63 + _____ = 70
_____ + 81 = 90	6 + _____ = 10	_____ + 39 = 40	55 + _____ = 60
_____ + 48 = 50	53 + _____ = 60	_____ + 85 = 90	87 + _____ = 90
_____ + 9 = 10	35 + _____ = 40	_____ + 7 = 10	99 + _____ = 100
_____ + 65 = 70	28 + _____ = 30	_____ + 89 = 90	73 + _____ = 80
_____ + 34 = 40	69 + _____ = 70	_____ + 11 = 20	92 + _____ = 100
_____ + 71 = 80	68 + _____ = 70	_____ + 82 = 90	18 + _____ = 20
_____ + 38 = 40	16 + _____ = 20	_____ + 42 = 50	21 + _____ = 30
_____ + 19 = 20	72 + _____ = 80	_____ + 95 = 100	84 + _____ = 90



Riempi gli spazi bianchi per ogni operazione.

<u>6</u> + 44 = 50	18 + <u>2</u> = 20	<u>8</u> + 62 = 70	69 + <u>1</u> = 70
<u>1</u> + 19 = 20	14 + <u>6</u> = 20	<u>1</u> + 99 = 100	22 + <u>8</u> = 30
<u>3</u> + 77 = 80	42 + <u>8</u> = 50	<u>7</u> + 53 = 60	13 + <u>7</u> = 20
<u>4</u> + 96 = 100	48 + <u>2</u> = 50	<u>1</u> + 39 = 40	88 + <u>2</u> = 90
<u>5</u> + 85 = 90	46 + <u>4</u> = 50	<u>7</u> + 93 = 100	98 + <u>2</u> = 100
<u>5</u> + 15 = 20	4 + <u>6</u> = 10	<u>3</u> + 27 = 30	97 + <u>3</u> = 100
<u>3</u> + 67 = 70	2 + <u>8</u> = 10	<u>6</u> + 94 = 100	92 + <u>8</u> = 100
<u>9</u> + 81 = 90	3 + <u>7</u> = 10	<u>7</u> + 73 = 80	74 + <u>6</u> = 80
<u>4</u> + 76 = 80	17 + <u>3</u> = 20	<u>3</u> + 57 = 60	32 + <u>8</u> = 40
<u>9</u> + 91 = 100	49 + <u>1</u> = 50	<u>7</u> + 83 = 90	45 + <u>5</u> = 50
<u>1</u> + 89 = 90	23 + <u>7</u> = 30	<u>4</u> + 36 = 40	34 + <u>6</u> = 40
<u>2</u> + 58 = 60	38 + <u>2</u> = 40	<u>2</u> + 78 = 80	71 + <u>9</u> = 80
<u>8</u> + 72 = 80	51 + <u>9</u> = 60	<u>3</u> + 17 = 20	86 + <u>4</u> = 90
<u>5</u> + 25 = 30	43 + <u>7</u> = 50	<u>6</u> + 14 = 20	2 + <u>8</u> = 10
<u>4</u> + 76 = 80	57 + <u>3</u> = 60	<u>7</u> + 23 = 30	45 + <u>5</u> = 50
<u>4</u> + 26 = 30	94 + <u>6</u> = 100	<u>8</u> + 52 = 60	46 + <u>4</u> = 50
<u>1</u> + 29 = 30	93 + <u>7</u> = 100	<u>4</u> + 96 = 100	63 + <u>7</u> = 70
<u>9</u> + 81 = 90	6 + <u>4</u> = 10	<u>1</u> + 39 = 40	55 + <u>5</u> = 60
<u>2</u> + 48 = 50	53 + <u>7</u> = 60	<u>5</u> + 85 = 90	87 + <u>3</u> = 90
<u>1</u> + 9 = 10	35 + <u>5</u> = 40	<u>3</u> + 7 = 10	99 + <u>1</u> = 100
<u>5</u> + 65 = 70	28 + <u>2</u> = 30	<u>1</u> + 89 = 90	73 + <u>7</u> = 80
<u>6</u> + 34 = 40	69 + <u>1</u> = 70	<u>9</u> + 11 = 20	92 + <u>8</u> = 100
<u>9</u> + 71 = 80	68 + <u>2</u> = 70	<u>8</u> + 82 = 90	18 + <u>2</u> = 20
<u>2</u> + 38 = 40	16 + <u>4</u> = 20	<u>8</u> + 42 = 50	21 + <u>9</u> = 30
<u>1</u> + 19 = 20	72 + <u>8</u> = 80	<u>5</u> + 95 = 100	84 + <u>6</u> = 90





Riempi gli spazi bianchi per ogni operazione.

_____ + 52 = 60	54 + _____ = 60	_____ + 62 = 70	92 + _____ = 100
_____ + 44 = 50	35 + _____ = 40	_____ + 91 = 100	36 + _____ = 40
_____ + 84 = 90	83 + _____ = 90	_____ + 56 = 60	48 + _____ = 50
_____ + 16 = 20	55 + _____ = 60	_____ + 61 = 70	38 + _____ = 40
_____ + 41 = 50	4 + _____ = 10	_____ + 58 = 60	12 + _____ = 20
_____ + 68 = 70	76 + _____ = 80	_____ + 69 = 70	6 + _____ = 10
_____ + 79 = 80	88 + _____ = 90	_____ + 49 = 50	28 + _____ = 30
_____ + 99 = 100	15 + _____ = 20	_____ + 75 = 80	11 + _____ = 20
_____ + 53 = 60	42 + _____ = 50	_____ + 17 = 20	39 + _____ = 40
_____ + 32 = 40	47 + _____ = 50	_____ + 97 = 100	89 + _____ = 90
_____ + 81 = 90	51 + _____ = 60	_____ + 74 = 80	66 + _____ = 70
_____ + 67 = 70	2 + _____ = 10	_____ + 1 = 10	7 + _____ = 10
_____ + 43 = 50	22 + _____ = 30	_____ + 14 = 20	67 + _____ = 70
_____ + 12 = 20	11 + _____ = 20	_____ + 17 = 20	37 + _____ = 40
_____ + 96 = 100	36 + _____ = 40	_____ + 76 = 80	49 + _____ = 50
_____ + 5 = 10	89 + _____ = 90	_____ + 85 = 90	7 + _____ = 10
_____ + 29 = 30	75 + _____ = 80	_____ + 82 = 90	26 + _____ = 30
_____ + 78 = 80	66 + _____ = 70	_____ + 1 = 10	86 + _____ = 90
_____ + 23 = 30	9 + _____ = 10	_____ + 68 = 70	99 + _____ = 100
_____ + 57 = 60	72 + _____ = 80	_____ + 15 = 20	74 + _____ = 80
_____ + 95 = 100	31 + _____ = 40	_____ + 18 = 20	22 + _____ = 30
_____ + 73 = 80	41 + _____ = 50	_____ + 97 = 100	77 + _____ = 80
_____ + 65 = 70	53 + _____ = 60	_____ + 98 = 100	69 + _____ = 70
_____ + 28 = 30	56 + _____ = 60	_____ + 45 = 50	43 + _____ = 50
_____ + 55 = 60	35 + _____ = 40	_____ + 48 = 50	46 + _____ = 50



Riempi gli spazi bianchi per ogni operazione.

<u>8</u> + 52 = 60	54 + <u>6</u> = 60	<u>8</u> + 62 = 70	92 + <u>8</u> = 100
<u>6</u> + 44 = 50	35 + <u>5</u> = 40	<u>9</u> + 91 = 100	36 + <u>4</u> = 40
<u>6</u> + 84 = 90	83 + <u>7</u> = 90	<u>4</u> + 56 = 60	48 + <u>2</u> = 50
<u>4</u> + 16 = 20	55 + <u>5</u> = 60	<u>9</u> + 61 = 70	38 + <u>2</u> = 40
<u>9</u> + 41 = 50	4 + <u>6</u> = 10	<u>2</u> + 58 = 60	12 + <u>8</u> = 20
<u>2</u> + 68 = 70	76 + <u>4</u> = 80	<u>1</u> + 69 = 70	6 + <u>4</u> = 10
<u>1</u> + 79 = 80	88 + <u>2</u> = 90	<u>1</u> + 49 = 50	28 + <u>2</u> = 30
<u>1</u> + 99 = 100	15 + <u>5</u> = 20	<u>5</u> + 75 = 80	11 + <u>9</u> = 20
<u>7</u> + 53 = 60	42 + <u>8</u> = 50	<u>3</u> + 17 = 20	39 + <u>1</u> = 40
<u>8</u> + 32 = 40	47 + <u>3</u> = 50	<u>3</u> + 97 = 100	89 + <u>1</u> = 90
<u>9</u> + 81 = 90	51 + <u>9</u> = 60	<u>6</u> + 74 = 80	66 + <u>4</u> = 70
<u>3</u> + 67 = 70	2 + <u>8</u> = 10	<u>9</u> + 1 = 10	7 + <u>3</u> = 10
<u>7</u> + 43 = 50	22 + <u>8</u> = 30	<u>6</u> + 14 = 20	67 + <u>3</u> = 70
<u>8</u> + 12 = 20	11 + <u>9</u> = 20	<u>3</u> + 17 = 20	37 + <u>3</u> = 40
<u>4</u> + 96 = 100	36 + <u>4</u> = 40	<u>4</u> + 76 = 80	49 + <u>1</u> = 50
<u>5</u> + 5 = 10	89 + <u>1</u> = 90	<u>5</u> + 85 = 90	7 + <u>3</u> = 10
<u>1</u> + 29 = 30	75 + <u>5</u> = 80	<u>8</u> + 82 = 90	26 + <u>4</u> = 30
<u>2</u> + 78 = 80	66 + <u>4</u> = 70	<u>9</u> + 1 = 10	86 + <u>4</u> = 90
<u>7</u> + 23 = 30	9 + <u>1</u> = 10	<u>2</u> + 68 = 70	99 + <u>1</u> = 100
<u>3</u> + 57 = 60	72 + <u>8</u> = 80	<u>5</u> + 15 = 20	74 + <u>6</u> = 80
<u>5</u> + 95 = 100	31 + <u>9</u> = 40	<u>2</u> + 18 = 20	22 + <u>8</u> = 30
<u>7</u> + 73 = 80	41 + <u>9</u> = 50	<u>3</u> + 97 = 100	77 + <u>3</u> = 80
<u>5</u> + 65 = 70	53 + <u>7</u> = 60	<u>2</u> + 98 = 100	69 + <u>1</u> = 70
<u>2</u> + 28 = 30	56 + <u>4</u> = 60	<u>5</u> + 45 = 50	43 + <u>7</u> = 50
<u>5</u> + 55 = 60	35 + <u>5</u> = 40	<u>2</u> + 48 = 50	46 + <u>4</u> = 50



Riempi gli spazi bianchi per ogni operazione.

_____ + 99 = 100	57 + _____ = 60	_____ + 58 = 60	43 + _____ = 50
_____ + 48 = 50	67 + _____ = 70	_____ + 96 = 100	37 + _____ = 40
_____ + 23 = 30	74 + _____ = 80	_____ + 69 = 70	14 + _____ = 20
_____ + 16 = 20	88 + _____ = 90	_____ + 4 = 10	28 + _____ = 30
_____ + 89 = 90	61 + _____ = 70	_____ + 49 = 50	21 + _____ = 30
_____ + 55 = 60	97 + _____ = 100	_____ + 19 = 20	59 + _____ = 60
_____ + 22 = 30	1 + _____ = 10	_____ + 3 = 10	82 + _____ = 90
_____ + 34 = 40	51 + _____ = 60	_____ + 71 = 80	17 + _____ = 20
_____ + 85 = 90	75 + _____ = 80	_____ + 12 = 20	98 + _____ = 100
_____ + 95 = 100	93 + _____ = 100	_____ + 47 = 50	52 + _____ = 60
_____ + 2 = 10	9 + _____ = 10	_____ + 18 = 20	79 + _____ = 80
_____ + 81 = 90	64 + _____ = 70	_____ + 73 = 80	76 + _____ = 80
_____ + 41 = 50	36 + _____ = 40	_____ + 26 = 30	57 + _____ = 60
_____ + 73 = 80	7 + _____ = 10	_____ + 8 = 10	27 + _____ = 30
_____ + 52 = 60	79 + _____ = 80	_____ + 78 = 80	2 + _____ = 10
_____ + 13 = 20	54 + _____ = 60	_____ + 97 = 100	82 + _____ = 90
_____ + 53 = 60	12 + _____ = 20	_____ + 74 = 80	61 + _____ = 70
_____ + 48 = 50	95 + _____ = 100	_____ + 84 = 90	92 + _____ = 100
_____ + 51 = 60	63 + _____ = 70	_____ + 11 = 20	46 + _____ = 50
_____ + 3 = 10	16 + _____ = 20	_____ + 5 = 10	1 + _____ = 10
_____ + 85 = 90	39 + _____ = 40	_____ + 98 = 100	55 + _____ = 60
_____ + 34 = 40	28 + _____ = 30	_____ + 35 = 40	18 + _____ = 20
_____ + 24 = 30	69 + _____ = 70	_____ + 23 = 30	32 + _____ = 40
_____ + 77 = 80	68 + _____ = 70	_____ + 99 = 100	93 + _____ = 100
_____ + 38 = 40	66 + _____ = 70	_____ + 86 = 90	41 + _____ = 50



Riempi gli spazi bianchi per ogni operazione.

<u>1</u> + 99 = 100	57 + <u>3</u> = 60	<u>2</u> + 58 = 60	43 + <u>7</u> = 50
<u>2</u> + 48 = 50	67 + <u>3</u> = 70	<u>4</u> + 96 = 100	37 + <u>3</u> = 40
<u>7</u> + 23 = 30	74 + <u>6</u> = 80	<u>1</u> + 69 = 70	14 + <u>6</u> = 20
<u>4</u> + 16 = 20	88 + <u>2</u> = 90	<u>6</u> + 4 = 10	28 + <u>2</u> = 30
<u>1</u> + 89 = 90	61 + <u>9</u> = 70	<u>1</u> + 49 = 50	21 + <u>9</u> = 30
<u>5</u> + 55 = 60	97 + <u>3</u> = 100	<u>1</u> + 19 = 20	59 + <u>1</u> = 60
<u>8</u> + 22 = 30	1 + <u>9</u> = 10	<u>7</u> + 3 = 10	82 + <u>8</u> = 90
<u>6</u> + 34 = 40	51 + <u>9</u> = 60	<u>9</u> + 71 = 80	17 + <u>3</u> = 20
<u>5</u> + 85 = 90	75 + <u>5</u> = 80	<u>8</u> + 12 = 20	98 + <u>2</u> = 100
<u>5</u> + 95 = 100	93 + <u>7</u> = 100	<u>3</u> + 47 = 50	52 + <u>8</u> = 60
<u>8</u> + 2 = 10	9 + <u>1</u> = 10	<u>2</u> + 18 = 20	79 + <u>1</u> = 80
<u>9</u> + 81 = 90	64 + <u>6</u> = 70	<u>7</u> + 73 = 80	76 + <u>4</u> = 80
<u>9</u> + 41 = 50	36 + <u>4</u> = 40	<u>4</u> + 26 = 30	57 + <u>3</u> = 60
<u>7</u> + 73 = 80	7 + <u>3</u> = 10	<u>2</u> + 8 = 10	27 + <u>3</u> = 30
<u>8</u> + 52 = 60	79 + <u>1</u> = 80	<u>2</u> + 78 = 80	2 + <u>8</u> = 10
<u>7</u> + 13 = 20	54 + <u>6</u> = 60	<u>3</u> + 97 = 100	82 + <u>8</u> = 90
<u>7</u> + 53 = 60	12 + <u>8</u> = 20	<u>6</u> + 74 = 80	61 + <u>9</u> = 70
<u>2</u> + 48 = 50	95 + <u>5</u> = 100	<u>6</u> + 84 = 90	92 + <u>8</u> = 100
<u>9</u> + 51 = 60	63 + <u>7</u> = 70	<u>9</u> + 11 = 20	46 + <u>4</u> = 50
<u>7</u> + 3 = 10	16 + <u>4</u> = 20	<u>5</u> + 5 = 10	1 + <u>9</u> = 10
<u>5</u> + 85 = 90	39 + <u>1</u> = 40	<u>2</u> + 98 = 100	55 + <u>5</u> = 60
<u>6</u> + 34 = 40	28 + <u>2</u> = 30	<u>5</u> + 35 = 40	18 + <u>2</u> = 20
<u>6</u> + 24 = 30	69 + <u>1</u> = 70	<u>7</u> + 23 = 30	32 + <u>8</u> = 40
<u>3</u> + 77 = 80	68 + <u>2</u> = 70	<u>1</u> + 99 = 100	93 + <u>7</u> = 100
<u>2</u> + 38 = 40	66 + <u>4</u> = 70	<u>4</u> + 86 = 90	41 + <u>9</u> = 50



Riempi gli spazi bianchi per ogni operazione.

- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| _____ + 73 = 80 | 99 + _____ = 100 | _____ + 24 = 30  | 15 + _____ = 20  |
| _____ + 72 = 80 | 32 + _____ = 40  | _____ + 62 = 70  | 86 + _____ = 90  |
| _____ + 34 = 40 | 39 + _____ = 40  | _____ + 3 = 10   | 13 + _____ = 20  |
| _____ + 53 = 60 | 38 + _____ = 40  | _____ + 49 = 50  | 47 + _____ = 50  |
| _____ + 6 = 10  | 84 + _____ = 90  | _____ + 29 = 30  | 11 + _____ = 20  |
| _____ + 31 = 40 | 87 + _____ = 90  | _____ + 1 = 10   | 98 + _____ = 100 |
| _____ + 4 = 10  | 65 + _____ = 70  | _____ + 43 = 50  | 48 + _____ = 50  |
| _____ + 85 = 90 | 55 + _____ = 60  | _____ + 79 = 80  | 75 + _____ = 80  |
| _____ + 44 = 50 | 33 + _____ = 40  | _____ + 51 = 60  | 36 + _____ = 40  |
| _____ + 17 = 20 | 7 + _____ = 10   | _____ + 16 = 20  | 89 + _____ = 90  |
| _____ + 41 = 50 | 83 + _____ = 90  | _____ + 93 = 100 | 52 + _____ = 60  |
| _____ + 69 = 70 | 78 + _____ = 80  | _____ + 28 = 30  | 2 + _____ = 10   |
| _____ + 35 = 40 | 96 + _____ = 100 | _____ + 72 = 80  | 37 + _____ = 40  |
| _____ + 66 = 70 | 21 + _____ = 30  | _____ + 93 = 100 | 53 + _____ = 60  |
| _____ + 33 = 40 | 89 + _____ = 90  | _____ + 15 = 20  | 8 + _____ = 10   |
| _____ + 34 = 40 | 77 + _____ = 80  | _____ + 4 = 10   | 19 + _____ = 20  |
| _____ + 6 = 10  | 62 + _____ = 70  | _____ + 22 = 30  | 39 + _____ = 40  |
| _____ + 7 = 10  | 86 + _____ = 90  | _____ + 63 = 70  | 94 + _____ = 100 |
| _____ + 17 = 20 | 29 + _____ = 30  | _____ + 41 = 50  | 51 + _____ = 60  |
| _____ + 78 = 80 | 43 + _____ = 50  | _____ + 11 = 20  | 45 + _____ = 50  |
| _____ + 1 = 10  | 58 + _____ = 60  | _____ + 14 = 20  | 26 + _____ = 30  |
| _____ + 69 = 70 | 48 + _____ = 50  | _____ + 16 = 20  | 84 + _____ = 90  |
| _____ + 36 = 40 | 67 + _____ = 70  | _____ + 42 = 50  | 2 + _____ = 10   |
| _____ + 13 = 20 | 27 + _____ = 30  | _____ + 31 = 40  | 38 + _____ = 40  |
| _____ + 55 = 60 | 64 + _____ = 70  | _____ + 91 = 100 | 56 + _____ = 60  |



Riempi gli spazi bianchi per ogni operazione.

<u>7</u> + 73 = 80	99 + <u>1</u> = 100	<u>6</u> + 24 = 30	15 + <u>5</u> = 20
<u>8</u> + 72 = 80	32 + <u>8</u> = 40	<u>8</u> + 62 = 70	86 + <u>4</u> = 90
<u>6</u> + 34 = 40	39 + <u>1</u> = 40	<u>7</u> + 3 = 10	13 + <u>7</u> = 20
<u>7</u> + 53 = 60	38 + <u>2</u> = 40	<u>1</u> + 49 = 50	47 + <u>3</u> = 50
<u>4</u> + 6 = 10	84 + <u>6</u> = 90	<u>1</u> + 29 = 30	11 + <u>9</u> = 20
<u>9</u> + 31 = 40	87 + <u>3</u> = 90	<u>9</u> + 1 = 10	98 + <u>2</u> = 100
<u>6</u> + 4 = 10	65 + <u>5</u> = 70	<u>7</u> + 43 = 50	48 + <u>2</u> = 50
<u>5</u> + 85 = 90	55 + <u>5</u> = 60	<u>1</u> + 79 = 80	75 + <u>5</u> = 80
<u>6</u> + 44 = 50	33 + <u>7</u> = 40	<u>9</u> + 51 = 60	36 + <u>4</u> = 40
<u>3</u> + 17 = 20	7 + <u>3</u> = 10	<u>4</u> + 16 = 20	89 + <u>1</u> = 90
<u>9</u> + 41 = 50	83 + <u>7</u> = 90	<u>7</u> + 93 = 100	52 + <u>8</u> = 60
<u>1</u> + 69 = 70	78 + <u>2</u> = 80	<u>2</u> + 28 = 30	2 + <u>8</u> = 10
<u>5</u> + 35 = 40	96 + <u>4</u> = 100	<u>8</u> + 72 = 80	37 + <u>3</u> = 40
<u>4</u> + 66 = 70	21 + <u>9</u> = 30	<u>7</u> + 93 = 100	53 + <u>7</u> = 60
<u>7</u> + 33 = 40	89 + <u>1</u> = 90	<u>5</u> + 15 = 20	8 + <u>2</u> = 10
<u>6</u> + 34 = 40	77 + <u>3</u> = 80	<u>6</u> + 4 = 10	19 + <u>1</u> = 20
<u>4</u> + 6 = 10	62 + <u>8</u> = 70	<u>8</u> + 22 = 30	39 + <u>1</u> = 40
<u>3</u> + 7 = 10	86 + <u>4</u> = 90	<u>7</u> + 63 = 70	94 + <u>6</u> = 100
<u>3</u> + 17 = 20	29 + <u>1</u> = 30	<u>9</u> + 41 = 50	51 + <u>9</u> = 60
<u>2</u> + 78 = 80	43 + <u>7</u> = 50	<u>9</u> + 11 = 20	45 + <u>5</u> = 50
<u>9</u> + 1 = 10	58 + <u>2</u> = 60	<u>6</u> + 14 = 20	26 + <u>4</u> = 30
<u>1</u> + 69 = 70	48 + <u>2</u> = 50	<u>4</u> + 16 = 20	84 + <u>6</u> = 90
<u>4</u> + 36 = 40	67 + <u>3</u> = 70	<u>8</u> + 42 = 50	2 + <u>8</u> = 10
<u>7</u> + 13 = 20	27 + <u>3</u> = 30	<u>9</u> + 31 = 40	38 + <u>2</u> = 40
<u>5</u> + 55 = 60	64 + <u>6</u> = 70	<u>9</u> + 91 = 100	56 + <u>4</u> = 60



Riempi gli spazi bianchi per ogni operazione.

_____ + 46 = 50	61 + _____ = 70	_____ + 75 = 80	29 + _____ = 30
_____ + 93 = 100	99 + _____ = 100	_____ + 47 = 50	21 + _____ = 30
_____ + 74 = 80	16 + _____ = 20	_____ + 43 = 50	42 + _____ = 50
_____ + 89 = 90	67 + _____ = 70	_____ + 88 = 90	11 + _____ = 20
_____ + 77 = 80	26 + _____ = 30	_____ + 14 = 20	8 + _____ = 10
_____ + 7 = 10	76 + _____ = 80	_____ + 1 = 10	19 + _____ = 20
_____ + 98 = 100	82 + _____ = 90	_____ + 66 = 70	35 + _____ = 40
_____ + 52 = 60	49 + _____ = 50	_____ + 96 = 100	59 + _____ = 60
_____ + 3 = 10	57 + _____ = 60	_____ + 27 = 30	37 + _____ = 40
_____ + 4 = 10	83 + _____ = 90	_____ + 13 = 20	87 + _____ = 90
_____ + 32 = 40	22 + _____ = 30	_____ + 28 = 30	44 + _____ = 50
_____ + 58 = 60	6 + _____ = 10	_____ + 78 = 80	92 + _____ = 100
_____ + 36 = 40	25 + _____ = 30	_____ + 73 = 80	53 + _____ = 60
_____ + 72 = 80	71 + _____ = 80	_____ + 84 = 90	21 + _____ = 30
_____ + 67 = 70	78 + _____ = 80	_____ + 58 = 60	8 + _____ = 10
_____ + 64 = 70	65 + _____ = 70	_____ + 44 = 50	39 + _____ = 40
_____ + 11 = 20	1 + _____ = 10	_____ + 42 = 50	17 + _____ = 20
_____ + 46 = 50	63 + _____ = 70	_____ + 68 = 70	33 + _____ = 40
_____ + 18 = 20	13 + _____ = 20	_____ + 37 = 40	92 + _____ = 100
_____ + 47 = 50	9 + _____ = 10	_____ + 31 = 40	59 + _____ = 60
_____ + 16 = 20	3 + _____ = 10	_____ + 7 = 10	45 + _____ = 50
_____ + 36 = 40	29 + _____ = 30	_____ + 82 = 90	74 + _____ = 80
_____ + 28 = 30	93 + _____ = 100	_____ + 26 = 30	89 + _____ = 90
_____ + 76 = 80	81 + _____ = 90	_____ + 69 = 70	96 + _____ = 100
_____ + 19 = 20	86 + _____ = 90	_____ + 97 = 100	77 + _____ = 80



Riempi gli spazi bianchi per ogni operazione.

<u>4</u> + 46 = 50	61 + <u>9</u> = 70	<u>5</u> + 75 = 80	29 + <u>1</u> = 30
<u>7</u> + 93 = 100	99 + <u>1</u> = 100	<u>3</u> + 47 = 50	21 + <u>9</u> = 30
<u>6</u> + 74 = 80	16 + <u>4</u> = 20	<u>7</u> + 43 = 50	42 + <u>8</u> = 50
<u>1</u> + 89 = 90	67 + <u>3</u> = 70	<u>2</u> + 88 = 90	11 + <u>9</u> = 20
<u>3</u> + 77 = 80	26 + <u>4</u> = 30	<u>6</u> + 14 = 20	8 + <u>2</u> = 10
<u>3</u> + 7 = 10	76 + <u>4</u> = 80	<u>9</u> + 1 = 10	19 + <u>1</u> = 20
<u>2</u> + 98 = 100	82 + <u>8</u> = 90	<u>4</u> + 66 = 70	35 + <u>5</u> = 40
<u>8</u> + 52 = 60	49 + <u>1</u> = 50	<u>4</u> + 96 = 100	59 + <u>1</u> = 60
<u>7</u> + 3 = 10	57 + <u>3</u> = 60	<u>3</u> + 27 = 30	37 + <u>3</u> = 40
<u>6</u> + 4 = 10	83 + <u>7</u> = 90	<u>7</u> + 13 = 20	87 + <u>3</u> = 90
<u>8</u> + 32 = 40	22 + <u>8</u> = 30	<u>2</u> + 28 = 30	44 + <u>6</u> = 50
<u>2</u> + 58 = 60	6 + <u>4</u> = 10	<u>2</u> + 78 = 80	92 + <u>8</u> = 100
<u>4</u> + 36 = 40	25 + <u>5</u> = 30	<u>7</u> + 73 = 80	53 + <u>7</u> = 60
<u>8</u> + 72 = 80	71 + <u>9</u> = 80	<u>6</u> + 84 = 90	21 + <u>9</u> = 30
<u>3</u> + 67 = 70	78 + <u>2</u> = 80	<u>2</u> + 58 = 60	8 + <u>2</u> = 10
<u>6</u> + 64 = 70	65 + <u>5</u> = 70	<u>6</u> + 44 = 50	39 + <u>1</u> = 40
<u>9</u> + 11 = 20	1 + <u>9</u> = 10	<u>8</u> + 42 = 50	17 + <u>3</u> = 20
<u>4</u> + 46 = 50	63 + <u>7</u> = 70	<u>2</u> + 68 = 70	33 + <u>7</u> = 40
<u>2</u> + 18 = 20	13 + <u>7</u> = 20	<u>3</u> + 37 = 40	92 + <u>8</u> = 100
<u>3</u> + 47 = 50	9 + <u>1</u> = 10	<u>9</u> + 31 = 40	59 + <u>1</u> = 60
<u>4</u> + 16 = 20	3 + <u>7</u> = 10	<u>3</u> + 7 = 10	45 + <u>5</u> = 50
<u>4</u> + 36 = 40	29 + <u>1</u> = 30	<u>8</u> + 82 = 90	74 + <u>6</u> = 80
<u>2</u> + 28 = 30	93 + <u>7</u> = 100	<u>4</u> + 26 = 30	89 + <u>1</u> = 90
<u>4</u> + 76 = 80	81 + <u>9</u> = 90	<u>1</u> + 69 = 70	96 + <u>4</u> = 100
<u>1</u> + 19 = 20	86 + <u>4</u> = 90	<u>3</u> + 97 = 100	77 + <u>3</u> = 80





Riempi gli spazi bianchi per ogni operazione.

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| _____ + 52 = 60  | 65 + _____ = 70  | _____ + 29 = 30  | 46 + _____ = 50  |
| _____ + 28 = 30  | 37 + _____ = 40  | _____ + 85 = 90  | 99 + _____ = 100 |
| _____ + 77 = 80  | 51 + _____ = 60  | _____ + 98 = 100 | 3 + _____ = 10   |
| _____ + 39 = 40  | 34 + _____ = 40  | _____ + 48 = 50  | 96 + _____ = 100 |
| _____ + 86 = 90  | 84 + _____ = 90  | _____ + 56 = 60  | 79 + _____ = 80  |
| _____ + 21 = 30  | 92 + _____ = 100 | _____ + 54 = 60  | 74 + _____ = 80  |
| _____ + 81 = 90  | 71 + _____ = 80  | _____ + 38 = 40  | 61 + _____ = 70  |
| _____ + 7 = 10   | 91 + _____ = 100 | _____ + 23 = 30  | 63 + _____ = 70  |
| _____ + 5 = 10   | 68 + _____ = 70  | _____ + 47 = 50  | 44 + _____ = 50  |
| _____ + 1 = 10   | 33 + _____ = 40  | _____ + 76 = 80  | 4 + _____ = 10   |
| _____ + 89 = 90  | 26 + _____ = 30  | _____ + 13 = 20  | 31 + _____ = 40  |
| _____ + 94 = 100 | 58 + _____ = 60  | _____ + 22 = 30  | 62 + _____ = 70  |
| _____ + 87 = 90  | 41 + _____ = 50  | _____ + 39 = 40  | 86 + _____ = 90  |
| _____ + 21 = 30  | 76 + _____ = 80  | _____ + 57 = 60  | 41 + _____ = 50  |
| _____ + 56 = 60  | 74 + _____ = 80  | _____ + 42 = 50  | 11 + _____ = 20  |
| _____ + 19 = 20  | 32 + _____ = 40  | _____ + 46 = 50  | 53 + _____ = 60  |
| _____ + 5 = 10   | 45 + _____ = 50  | _____ + 61 = 70  | 66 + _____ = 70  |
| _____ + 82 = 90  | 35 + _____ = 40  | _____ + 89 = 90  | 95 + _____ = 100 |
| _____ + 75 = 80  | 78 + _____ = 80  | _____ + 12 = 20  | 16 + _____ = 20  |
| _____ + 94 = 100 | 71 + _____ = 80  | _____ + 48 = 50  | 97 + _____ = 100 |
| _____ + 24 = 30  | 2 + _____ = 10   | _____ + 51 = 60  | 23 + _____ = 30  |
| _____ + 34 = 40  | 88 + _____ = 90  | _____ + 65 = 70  | 47 + _____ = 50  |
| _____ + 22 = 30  | 67 + _____ = 70  | _____ + 1 = 10   | 73 + _____ = 80  |
| _____ + 91 = 100 | 25 + _____ = 30  | _____ + 13 = 20  | 44 + _____ = 50  |
| _____ + 64 = 70  | 54 + _____ = 60  | _____ + 52 = 60  | 18 + _____ = 20  |



Riempi gli spazi bianchi per ogni operazione.

$$\underline{8} + 52 = 60$$

$$65 + \underline{5} = 70$$

$$\underline{1} + 29 = 30$$

$$46 + \underline{4} = 50$$

$$\underline{2} + 28 = 30$$

$$37 + \underline{3} = 40$$

$$\underline{5} + 85 = 90$$

$$99 + \underline{1} = 100$$

$$\underline{3} + 77 = 80$$

$$51 + \underline{9} = 60$$

$$\underline{2} + 98 = 100$$

$$3 + \underline{7} = 10$$

$$\underline{1} + 39 = 40$$

$$34 + \underline{6} = 40$$

$$\underline{2} + 48 = 50$$

$$96 + \underline{4} = 100$$

$$\underline{4} + 86 = 90$$

$$84 + \underline{6} = 90$$

$$\underline{4} + 56 = 60$$

$$79 + \underline{1} = 80$$

$$\underline{9} + 21 = 30$$

$$92 + \underline{8} = 100$$

$$\underline{6} + 54 = 60$$

$$74 + \underline{6} = 80$$

$$\underline{9} + 81 = 90$$

$$71 + \underline{9} = 80$$

$$\underline{2} + 38 = 40$$

$$61 + \underline{9} = 70$$

$$\underline{3} + 7 = 10$$

$$91 + \underline{9} = 100$$

$$\underline{7} + 23 = 30$$

$$63 + \underline{7} = 70$$

$$\underline{5} + 5 = 10$$

$$68 + \underline{2} = 70$$

$$\underline{3} + 47 = 50$$

$$44 + \underline{6} = 50$$

$$\underline{9} + 1 = 10$$

$$33 + \underline{7} = 40$$

$$\underline{4} + 76 = 80$$

$$4 + \underline{6} = 10$$

$$\underline{1} + 89 = 90$$

$$26 + \underline{4} = 30$$

$$\underline{7} + 13 = 20$$

$$31 + \underline{9} = 40$$

$$\underline{6} + 94 = 100$$

$$58 + \underline{2} = 60$$

$$\underline{8} + 22 = 30$$

$$62 + \underline{8} = 70$$

$$\underline{3} + 87 = 90$$

$$41 + \underline{9} = 50$$

$$\underline{1} + 39 = 40$$

$$86 + \underline{4} = 90$$

$$\underline{9} + 21 = 30$$

$$76 + \underline{4} = 80$$

$$\underline{3} + 57 = 60$$

$$41 + \underline{9} = 50$$

$$\underline{4} + 56 = 60$$

$$74 + \underline{6} = 80$$

$$\underline{8} + 42 = 50$$

$$11 + \underline{9} = 20$$

$$\underline{1} + 19 = 20$$

$$32 + \underline{8} = 40$$

$$\underline{4} + 46 = 50$$

$$53 + \underline{7} = 60$$

$$\underline{5} + 5 = 10$$

$$45 + \underline{5} = 50$$

$$\underline{9} + 61 = 70$$

$$66 + \underline{4} = 70$$

$$\underline{8} + 82 = 90$$

$$35 + \underline{5} = 40$$

$$\underline{1} + 89 = 90$$

$$95 + \underline{5} = 100$$

$$\underline{5} + 75 = 80$$

$$78 + \underline{2} = 80$$

$$\underline{8} + 12 = 20$$

$$16 + \underline{4} = 20$$

$$\underline{6} + 94 = 100$$

$$71 + \underline{9} = 80$$

$$\underline{2} + 48 = 50$$

$$97 + \underline{3} = 100$$

$$\underline{6} + 24 = 30$$

$$2 + \underline{8} = 10$$

$$\underline{9} + 51 = 60$$

$$23 + \underline{7} = 30$$

$$\underline{6} + 34 = 40$$

$$88 + \underline{2} = 90$$

$$\underline{5} + 65 = 70$$

$$47 + \underline{3} = 50$$

$$\underline{8} + 22 = 30$$

$$67 + \underline{3} = 70$$

$$\underline{9} + 1 = 10$$

$$73 + \underline{7} = 80$$

$$\underline{9} + 91 = 100$$

$$25 + \underline{5} = 30$$

$$\underline{7} + 13 = 20$$

$$44 + \underline{6} = 50$$

$$\underline{6} + 64 = 70$$

$$54 + \underline{6} = 60$$

$$\underline{8} + 52 = 60$$

$$18 + \underline{2} = 20$$



Riempi gli spazi bianchi per ogni operazione.

_____ + 48 = 50	86 + _____ = 90	_____ + 65 = 70	16 + _____ = 20
_____ + 69 = 70	44 + _____ = 50	_____ + 39 = 40	41 + _____ = 50
_____ + 92 = 100	58 + _____ = 60	_____ + 88 = 90	6 + _____ = 10
_____ + 33 = 40	27 + _____ = 30	_____ + 68 = 70	82 + _____ = 90
_____ + 84 = 90	63 + _____ = 70	_____ + 54 = 60	64 + _____ = 70
_____ + 56 = 60	37 + _____ = 40	_____ + 77 = 80	71 + _____ = 80
_____ + 17 = 20	87 + _____ = 90	_____ + 15 = 20	85 + _____ = 90
_____ + 35 = 40	61 + _____ = 70	_____ + 3 = 10	24 + _____ = 30
_____ + 59 = 60	34 + _____ = 40	_____ + 99 = 100	49 + _____ = 50
_____ + 26 = 30	11 + _____ = 20	_____ + 12 = 20	96 + _____ = 100
_____ + 91 = 100	43 + _____ = 50	_____ + 76 = 80	94 + _____ = 100
_____ + 7 = 10	74 + _____ = 80	_____ + 23 = 30	55 + _____ = 60
_____ + 13 = 20	57 + _____ = 60	_____ + 24 = 30	95 + _____ = 100
_____ + 41 = 50	67 + _____ = 70	_____ + 5 = 10	31 + _____ = 40
_____ + 21 = 30	42 + _____ = 50	_____ + 97 = 100	86 + _____ = 90
_____ + 84 = 90	25 + _____ = 30	_____ + 91 = 100	9 + _____ = 10
_____ + 63 = 70	61 + _____ = 70	_____ + 65 = 70	47 + _____ = 50
_____ + 77 = 80	82 + _____ = 90	_____ + 39 = 40	14 + _____ = 20
_____ + 46 = 50	26 + _____ = 30	_____ + 87 = 90	93 + _____ = 100
_____ + 68 = 70	29 + _____ = 30	_____ + 71 = 80	8 + _____ = 10
_____ + 81 = 90	33 + _____ = 40	_____ + 43 = 50	52 + _____ = 60
_____ + 2 = 10	58 + _____ = 60	_____ + 54 = 60	11 + _____ = 20
_____ + 36 = 40	13 + _____ = 20	_____ + 85 = 90	98 + _____ = 100
_____ + 57 = 60	88 + _____ = 90	_____ + 12 = 20	4 + _____ = 10
_____ + 32 = 40	16 + _____ = 20	_____ + 69 = 70	79 + _____ = 80



Riempi gli spazi bianchi per ogni operazione.

$$\underline{2} + 48 = 50$$

$$86 + \underline{4} = 90$$

$$\underline{5} + 65 = 70$$

$$16 + \underline{4} = 20$$

$$\underline{1} + 69 = 70$$

$$44 + \underline{6} = 50$$

$$\underline{1} + 39 = 40$$

$$41 + \underline{9} = 50$$

$$\underline{8} + 92 = 100$$

$$58 + \underline{2} = 60$$

$$\underline{2} + 88 = 90$$

$$6 + \underline{4} = 10$$

$$\underline{7} + 33 = 40$$

$$27 + \underline{3} = 30$$

$$\underline{2} + 68 = 70$$

$$82 + \underline{8} = 90$$

$$\underline{6} + 84 = 90$$

$$63 + \underline{7} = 70$$

$$\underline{6} + 54 = 60$$

$$64 + \underline{6} = 70$$

$$\underline{4} + 56 = 60$$

$$37 + \underline{3} = 40$$

$$\underline{3} + 77 = 80$$

$$71 + \underline{9} = 80$$

$$\underline{3} + 17 = 20$$

$$87 + \underline{3} = 90$$

$$\underline{5} + 15 = 20$$

$$85 + \underline{5} = 90$$

$$\underline{5} + 35 = 40$$

$$61 + \underline{9} = 70$$

$$\underline{7} + 3 = 10$$

$$24 + \underline{6} = 30$$

$$\underline{1} + 59 = 60$$

$$34 + \underline{6} = 40$$

$$\underline{1} + 99 = 100$$

$$49 + \underline{1} = 50$$

$$\underline{4} + 26 = 30$$

$$11 + \underline{9} = 20$$

$$\underline{8} + 12 = 20$$

$$96 + \underline{4} = 100$$

$$\underline{9} + 91 = 100$$

$$43 + \underline{7} = 50$$

$$\underline{4} + 76 = 80$$

$$94 + \underline{6} = 100$$

$$\underline{3} + 7 = 10$$

$$74 + \underline{6} = 80$$

$$\underline{7} + 23 = 30$$

$$55 + \underline{5} = 60$$

$$\underline{7} + 13 = 20$$

$$57 + \underline{3} = 60$$

$$\underline{6} + 24 = 30$$

$$95 + \underline{5} = 100$$

$$\underline{9} + 41 = 50$$

$$67 + \underline{3} = 70$$

$$\underline{5} + 5 = 10$$

$$31 + \underline{9} = 40$$

$$\underline{9} + 21 = 30$$

$$42 + \underline{8} = 50$$

$$\underline{3} + 97 = 100$$

$$86 + \underline{4} = 90$$

$$\underline{6} + 84 = 90$$

$$25 + \underline{5} = 30$$

$$\underline{9} + 91 = 100$$

$$9 + \underline{1} = 10$$

$$\underline{7} + 63 = 70$$

$$61 + \underline{9} = 70$$

$$\underline{5} + 65 = 70$$

$$47 + \underline{3} = 50$$

$$\underline{3} + 77 = 80$$

$$82 + \underline{8} = 90$$

$$\underline{1} + 39 = 40$$

$$14 + \underline{6} = 20$$

$$\underline{4} + 46 = 50$$

$$26 + \underline{4} = 30$$

$$\underline{3} + 87 = 90$$

$$93 + \underline{7} = 100$$

$$\underline{2} + 68 = 70$$

$$29 + \underline{1} = 30$$

$$\underline{9} + 71 = 80$$

$$8 + \underline{2} = 10$$

$$\underline{9} + 81 = 90$$

$$33 + \underline{7} = 40$$

$$\underline{7} + 43 = 50$$

$$52 + \underline{8} = 60$$

$$\underline{8} + 2 = 10$$

$$58 + \underline{2} = 60$$

$$\underline{6} + 54 = 60$$

$$11 + \underline{9} = 20$$

$$\underline{4} + 36 = 40$$

$$13 + \underline{7} = 20$$

$$\underline{5} + 85 = 90$$

$$98 + \underline{2} = 100$$

$$\underline{3} + 57 = 60$$

$$88 + \underline{2} = 90$$

$$\underline{8} + 12 = 20$$

$$4 + \underline{6} = 10$$

$$\underline{8} + 32 = 40$$

$$16 + \underline{4} = 20$$

$$\underline{1} + 69 = 70$$

$$79 + \underline{1} = 80$$